# SVERTEC L-004 +



Technical Data Sheet



## General description

**SVERTEC L-004 +** is a product with the following main features:

- it is developped to remove paint and epoxy, polyester or mixed powder coatings; it is also effective on liquid paints, solvent or water-based;
- it is free of chlorinated solvents and therefore it does not evaporate at room temperature;
- it does not contain paraffins, nor NMP (N-Methyl-2-pyrrolidone);
- is not classified as toxic or harmful;
- it has been developed to strip paint from steel items;
- it can work at room temperature or can be heated up to 60-65°C, according to the chemical nature of the coating film to be removed and its thickness.



#### Technical features

ASPECT	. liquid
COLOR	colorless or slightly yellow
SPECIFIC WEIGHT	. 0,98 kg/lt
pH	. > 13



## **Application**

The items to be stripped must be dipped into **SVERTEC L-004** + as long as necessary. To speed up the procedure it is possible to heat the product up to 60-65°C. A mechanical agitation of the bath can reduce the time and/or the temperature.

Concentration	Temperature	Contact time	Rinse mode
Pur	From room	From 15 minutes	Water, dip or
	up to 60-65°C	up to 3 hours	high pressure

To restore the products level in the dipping tank it is recommended to add fresh **SVERTEC L-004 +** and to carry out a titration at least once every week to calculate the amount of **BOOSTER SVERTEC L-004** to add to the tank to restore the alkalinity content.

We do not recommend to use SVERTEC L-004 on aluminum or light alloys and in each case must take place in the presence of important air extraction.



#### Limitation

Dip into **SVERTEC L-004 +** perfectly dried items only. Water may irreparably damage the product.



## **Packing**

**SVERTEC L-004 +** is supplied in homologated polyethylene high density 30 liters or 200 liters drums and in homologated 1.000 liters industrial bulk container.



## Warning

Read carefully MSDS before using the product.

Our technical department is at your disposal for any further information.

We are not responsible in case of failure to comply with our recommendations.

The information corresponds to our current knowledge on the subject. Since we cannot anticipate all variations in actual end-use conditions, we make no warranties and assume no liability in connection with any use of this information. These information may be subject to revision as new knowledge/experience becomes available.